# SPECIFICATION
# FOR
# APPROVAL

( ● ) Preliminary Specification

(   ) Final Specification

| Title | 52.0" F-HD TFT LCD |
|---|---|

| BUYER | General |
|---|---|
| MODEL | – |

| SUPPLIER | LG.Philips LCD Co., Ltd. |
|---|---|
| *MODEL | LC520WU2 |
| SUFFIX | SLA2 |

*When you obtain standard approval,
 please use the above model name without suffix

| APPROVED BY | SIGNATURE DATE |
|---|---|
| / | |
| / | |

Please return 1 copy for your confirmation with
your signature and comments.

| APPROVED BY | SIGNATURE DATE |
|---|---|
| REVIEWED BY | |
| PREPARED BY | |

**TV Product Development Dept.**
**LG. Philips LCD Co., Ltd**

Product Specification

# Contents

Product Specification

# Record of Revisions

| Revision No. | Revision Date | Page | Description |
|---|---|---|---|
| Ver0.0 | MAR.02,2007 | - | Preliminary specification |
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Product Specification

## 1. General Description

LC520WU2 is a Color Active Matrix Liquid Crystal Display with an Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 52.04 inch diagonally measured active display area with WUXGA resolution (1080 vertical by 1920 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 10-bit gray scale signal for each dot, thus presenting a palette of more than 1.07Billion(10bit) of colors.
It has been designed to apply the 10-bit 4 port LVDS interface.
It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast moving picture response time are important.
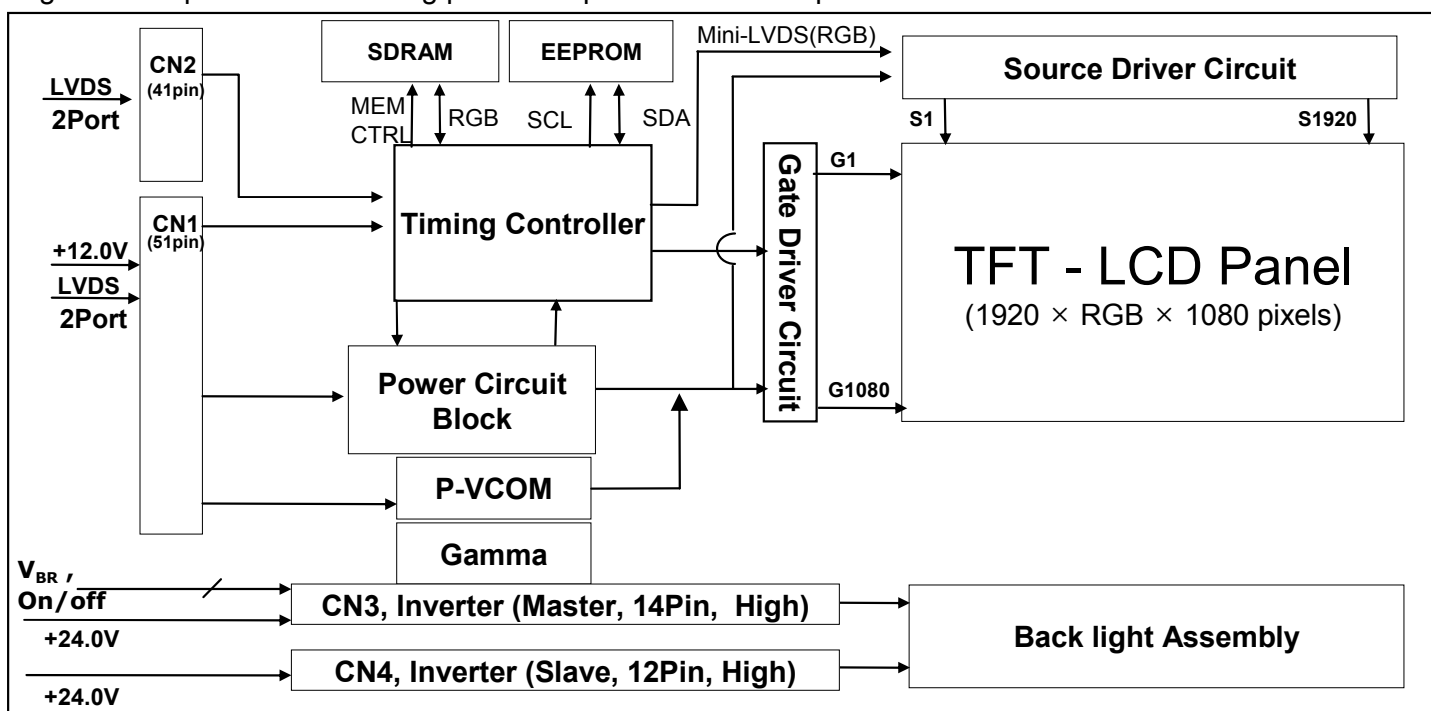


## General Features

| | |
|---|---|
| Active Screen Size | 52.04 inches(1321.816mm) diagonal |
| Outline Dimension | 1236.0mm(H) x 719.2mm(V) x 61.5mm(D) (Typ.) |
| Pixel Pitch | 0.600mm x 0.600mm |
| Pixel Format | 1920 horiz. by 1080 vert. pixels RGB stripe arrangement |
| Color Depth | 10-bit, 1.07Billon colors |
| Luminance, White | 500 cd/m$^2$ (Center 1 point Typ.) |
| Viewing Angle (CR>10) | Viewing angle free ( R/L 178(Typ.), U/D 178(Typ.)) |
| Power Consumption | Total 260.8 Watt (Typ.) (Logic= 10.0 W, Lamp= 250 W [Vbr_A=1.65V] ) |
| Weight | 23.0  Kg (Typ.) |
| Display Operating Mode | Transmissive mode, normally black |
| Surface Treatment | Hard coating(3H), Anti-glare treatment of the front polarizer |

## 2. Absolute Maximum Ratings

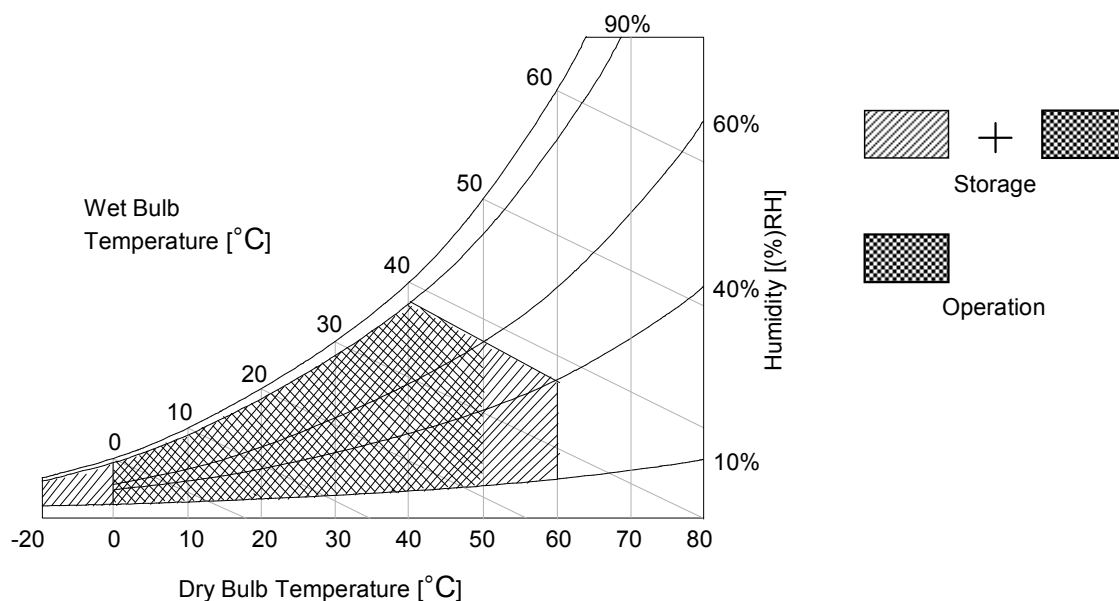The following items are maximum values which, if exceeded, may cause faulty operation or damage to the LCD module.

### Table 1. ABSOLUTE MAXIMUM RATINGS

| Parameter | | Symbol | Value | | Unit | Remark |
|---|---|---|---|---|---|---|
| | | | Min | Max | | |
| Power Input Voltage | LCD circuit | $V_{LCD}$ | -0.3 | +14.0 | $V_{DC}$ | at 25 ± 2 °C |
| | Inverter | $V_{BL}$ | -0.3 | +27.0 | $V_{DC}$ | |
| Inverter Control Voltage | ON/OFF | $V_{OFF}/V_{ON}$ | -0.3 | +5.5 | $V_{DC}$ | |
| | Brightness | $V_{BR}$ | 0.0 | +5.0 | $V_{DC}$ | |
| Operating Temperature | | $T_{OP}$ | 0 | +50 | °C | Note 1,2 |
| Storage Temperature | | $T_{ST}$ | -20 | +60 | °C | |
| Operating Ambient Humidity | | $H_{OP}$ | 10 | 90 | %RH | |
| Storage Humidity | | $H_{ST}$ | 10 | 90 | %RH | |

Notes :  1. Temperature and relative humidity range are shown in the figure below.
           Wet bulb temperature should be 39 °C Max, and no condensation of water.
        2. Gravity mura can be guaranteed under 40℃ condition.

## 3. Electrical Specifications

## 3-1. Electrical Characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other input power for the CCFL/Backlight is to power inverter.
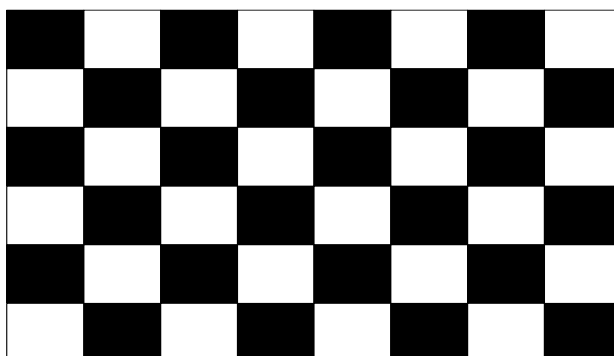
**Table 2-1.  ELECTRICAL CHARACTERISTICS**

| Parameter | Symbol | Value | | | Unit | Note |
|---|---|---|---|---|---|---|
| | | Min | Typ | Max | | |
| MODULE : | | | | | | |
| Power Input Voltage | $V_{LCD}$ | 11.4 | 12.0 | 12.6 | $V_{DC}$ | |
| Power Input Current | $I_{LCD}$ | - | 0.83 | 1.08 | A | 1 |
| | | - | 1.5 | 1.95 | A | 2 |
| Power Consumption | $P_{LCD}$ | - | 9.96 | 12.96 | Watt | 1 |
| Rush current | $I_{RUSH}$ | - | - | 5.0 | A | 3 |

Note :
1. The specified current and power consumption are under the $V_{LCD}$=12.0V, 25 $\pm$ 2°C, $f_V$=120Hz condition whereas mosaic pattern(8 x 6) is displayed and $f_V$ is the frame frequency.
2. The current is specified at the maximum current pattern.
3. The duration of rush current is about 2ms and rising time of power Input is 1ms(min.).

White :1023Gray
Black : 0Gray



Mosaic Pattern(8 x 6)

Product Specification

## Table 3. ELECTRICAL CHARACTERISTICS (Continue)

| Parameter | | Symbol | Values | | | Unit | Notes |
|---|---|---|---|---|---|---|---|
| | | | Min | Typ | Max | | |
| Inverter : | | | | | | | |
| Power Supply Input Voltage | | VBL | 22.8 | 24.0 | 25.2 | Vdc | 1 |
| Power Supply Input Voltage Ripple | | | - | - | 0.5 | Vp-p | 1 |
| Power Supply Input Current | After Aging | IBL_A | - | 10.4 | 11.4 | A | $V_{BR-A}$ = 1.65V … 1 |
| | | | - | 11.2 | 12.2 | A | $V_{BR-A}$ = 3.3V … 1 |
| | Before Aging | IBL_B | - | 13.5 | 14.5 | A | $V_{BR-A}$ = 1.65V … 2 |
| | | | - | 13.5 | 14.5 | A | $V_{BR-A}$ = 3.3V … 2 |
| Power Supply Input Current (In-Rush) | | Irush | - | - | 14.5 | A | $V_{BL}$ = 22.8V $V_{BR-B}$ = 3.3V $V_{BR-A}$ = 1.65V |
| Power Consumption | | PBL | - | 250 | 274 | W | $V_{BR-A}$ = 1.65V … 1 |
| Input Voltage for Control System Signals | Brightness Adjust | $V_{BR-A}$ | 0.0 | 1.65 | 3.3 | Vdc | |
| | On/Off On | V on | 2.5 | - | 5.0 | Vdc | |
| | On/Off Off | V off | -0.3 | 0.0 | 0.8 | Vdc | |
| | Brightness Adjust | $V_{BR-B}$ | 0 | - | 3.3 | V | 3 |
| Lamp: | | | | | | | |
| Life Time | | | 30,000 | | | Hrs | 4 |

Notes :
1. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 120 minutes at 25±2°C. The specified current and power consumption are under the typical supply Input voltage 24Vand $V_{BR}$ ($V_{BR-A}$ : 1.65V & $V_{BR-B}$ :3.3V), it is total power consumption.
   The ripple voltage of the power supply input voltage is under 0.5 Vp-p. LPL recommend Input Voltage is 24.0V ± 5%.
2. Electrical characteristics are determined within 30 minutes at 25±2°C.
   The specified currents are under the typical supply Input voltage 24V.
3. The brightness of the lamp after lighted for 5minutes is defined as 100%.
   TS is the time required for the brightness of the center of the lamp to be not less than 95% at typical current.
   The screen of LCD module may be partially dark by the time the brightness of lamp is stable after turn on.
4. Specified Values are for a single lamp which is aligned horizontally.
   The life time is determined as the time which luminance of the lamp is 50% compared to that of initial value at the typical lamp current (VBR-A : 1.65V & VBR-B :3.3V), on condition of continuous operating at 25  2°C
5. The duration of rush current is about 10ms.

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## 3-2. Interface Connections

This LCD module employs two kinds of interface connection, 51-pin and 41-pin connectors are used for the module electronics and 14-pin connector & 12 pin connector are used for the integral backlight system.

### 3-2-1. LCD Module

- LCD Connector(CN1,CN2): FI-RE51S-HF or equivalent , Refer to below and next Page Table
- Mating Connector : FI-RE51HL

### Table 3-1. MODULE CONNECTOR(CN1)  PIN CONFIGURATION

| No | Symbol | Description | No | Symbol | Description |
| --- | --- | --- | --- | --- | --- |
| 1 | GND | Ground | 27 | GND | Ground |
| 2 | NC | No connection | 28 | RA2N | SECOND CHANNEL A- |
| 3 | NC | No connection | 29 | RA2P | SECOND CHANNEL A+ |
| 4 | NC | No connection | 30 | RB2N | SECOND CHANNEL B- |
| 5 | NC | No connection | 31 | RB2P | SECOND CHANNEL B+ |
| 6 | NC | No connection | 32 | RC2N | SECOND CHANNEL C- |
| 7 | LVDS Select | logic: "L" : NS,  "H" : JEIDA | 33 | RC2P | SECOND CHANNEL C+ |
| 8 | NC | No connection | 34 | GND | Ground |
| 9 | NC | No connection | 35 | RCLK2N | SECOND CLOCK CHANNEL Clk- |
| 10 | NC | No connection | 36 | RCLK2P | SECOND CLOCK CHANNEL Clk+ |
| 11 | GND | Ground | 37 | GND | Ground |
| 12 | RA1N | FIRST CHANNEL A- | 38 | RD2N | SECOND CHANNEL D- |
| 13 | RA1P | FIRST CHANNEL A+ | 39 | RD2P | SECOND CHANNEL D+ |
| 14 | RB1N | FIRST CHANNEL B- | 40 | RE2N | SECOND CHANNEL E- |
| 15 | RB1P | FIRST CHANNEL B+ | 41 | RE2P | SECOND CHANNEL E+ |
| 16 | RC1N | FIRST CHANNEL C- | 42 | GND | Ground |
| 17 | RC1P | FIRST CHANNEL C+ | 43 | GND | Ground |
| 18 | GND | Ground | 44 | GND | Ground (NSB) |
| 19 | RCLK1N | FIRST CLOCK CHANNEL Clk- | 45 | GND | Ground |
| 20 | RCLK1P | FIRST CLOCK CHANNEL Clk+ | 46 | GND | Ground |
| 21 | GND | Ground | 47 | NC | No connection |
| 22 | RD1N | FIRST CHANNEL D- | 48 | $V_{LCD}$ | Power Supply +12.0V |
| 23 | RD1P | FIRST CHANNEL D+ | 49 | $V_{LCD}$ | Power Supply +12.0V |
| 24 | RE1N | FIRST CHANNEL E- | 50 | $V_{LCD}$ | Power Supply +12.0V |
| 25 | RE1P | FIRST CHANNEL E+ | 51 | $V_{LCD}$ | Power Supply +12.0V |
| 26 | GND | Ground | - | - | - |

Note :  1. All GND(ground) pins should be connected together to the LCD module's metal frame.
　　　　2. All $V_{LCD}$ (power input) pins should be connected together.
　　　　3. All Input levels of LVDS signals are based on the IEA 664 Standard.
　　　　4. Specific pins(pin No. #2~#6) are used for internal data process of the LCD module.
　　　　　 If not used, these pins are no connection.
　　　　5. Specific pin No. #44 is used for "No signal detection" of system signal interface.
　　　　　 It should be GND for NSB(No Signal Black) during the system interface signal is not.
　　　　　 If this pin is "H", LCD Module displays  AGP(Auto Generation Pattern).
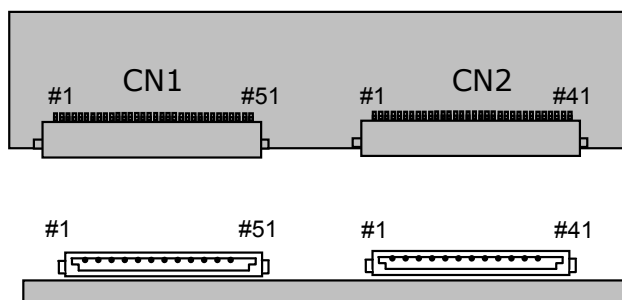
| Product Specification |
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- LCD Connector(CN2): FI-RE41S-HF or equivalent , Refer to below table
- Mating Connector : FI-RE41HL

### Table 3-2. MODULE CONNECTOR(CN2)  PIN CONFIGURATION

| No | Symbol | Description | | No | Symbol | Description |
|---|---|---|---|---|---|---|
| 1 | NC | No connection(Reserved) | | 22 | RE3N | Third CHANNEL E- |
| 2 | NC | No connection | | 23 | RE3P | Third CHANNEL E+ |
| 3 | NC | No connection | | 24 | GND | Ground |
| 4 | NC | No connection | | 25 | GND | Ground |
| 5 | NC | No connection | | 26 | RA4N | Fourth CHANNEL A- |
| 6 | NC | No connection | | 27 | RA4P | Fourth CHANNEL A+ |
| 7 | NC | No connection | | 28 | RB4N | Fourth CHANNEL B- |
| 8 | NC | No connection | | 29 | RB4P | Fourth CHANNEL B+ |
| 9 | GND | Ground | | 30 | RC4N | Fourth CHANNEL C- |
| 10 | RA3N | Third CHANNEL A- | | 31 | RC4P | Fourth CHANNEL C+ |
| 11 | RA3P | Third CHANNEL A+ | | 32 | GND | Ground |
| 12 | RB3N | Third CHANNEL B- | | 33 | RCLK4N | Fourth CLOCK CHANNEL Clk- |
| 13 | RB3P | Third CHANNEL B+ | | 34 | RCLK4P | Fourth CLOCK CHANNEL Clk+ |
| 14 | RC3N | Third CHANNEL C- | | 35 | GND | Ground |
| 15 | RC3P | Third CHANNEL C+ | | 36 | RD4N | Fourth CHANNEL D- |
| 16 | GND | Ground | | 37 | RD4P | Fourth CHANNEL D+ |
| 17 | RCLK3N | Third CLOCK CHANNEL Clk- | | 38 | RE4N | Fourth CHANNEL E- |
| 18 | RCLK3P | Third CLOCK CHANNEL Clk+ | | 39 | RE4P | Fourth CHANNEL E+ |
| 19 | GND | Ground | | 40 | GND | Ground |
| 20 | RD3N | Third CHANNEL D- | | 41 | GND | Ground |
| 21 | RD3P | Third CHANNEL D+ | | - | | |

Note :  1. All GND(ground) pins should be connected together to the LCD module's metal frame.



[CN1]
- Part/No. : FI-RE51S-HF(JAE) or Equivalent
- Mating connector : FI-RE51HL
    (Manufactured by JAE)
[CN2]
- Part/No. : FI-RE41S-HF(JAE) or Equivalent
- Mating connector : FI-RE41HL
    (Manufactured by JAE)

**Rear view of LCM**

| Product Specification |
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## 3-2-2. Backlight Inverter

Master
-Inverter Connector : S14B-PH-SMC (JST)
　　　　　　　　　or Equivalent
- Mating Connector : PHR-14 or Equivalent

Slave
-Inverter Connector : S12B-PH-SMC (JST)
　　　　　　　　　or Equivalent
-Mating Connector : PHR-12 or Equivalent

### Table 7. INVERTER CONNECTOR PIN CONFIGULATION

| Pin No | Symbol | Description | Master | Slave | Note |
| --- | --- | --- | --- | --- | --- |
| 1 | $V_{BL}$ | Power Supply +24.0V | $V_{BL}$ | $V_{BL}$ | |
| 2 | $V_{BL}$ | Power Supply +24.0V | $V_{BL}$ | $V_{BL}$ | |
| 3 | $V_{BL}$ | Power Supply +24.0V | $V_{BL}$ | $V_{BL}$ | |
| 4 | $V_{BL}$ | Power Supply +24.0V | $V_{BL}$ | $V_{BL}$ | |
| 5 | $V_{BL}$ | Power Supply +24.0V | $V_{BL}$ | $V_{BL}$ | |
| 6 | GND | Backlight Ground | GND | GND | |
| 7 | GND | Backlight Ground | GND | GND | |
| 8 | GND | Backlight Ground | GND | GND | 1 |
| 9 | GND | Backlight Ground | GND | GND | |
| 10 | GND | Backlight Ground | GND | GND | |
| 11 | $V_{BR-A}$ | Analog dimming voltage DC 0.0V ~ 3.3V (Typ : 1.65V) | $V_{BR-A}$ | Don't care | 2, 3 |
| 12 | $V_{ON/OFF}$ | 0.0V ~ 5.0V | On/Off | Don't care | |
| 13 | $V_{BR-B}$ | Burst dimming voltage DC 0.0V ~ 3.3V | $V_{BR-B}$ | - | 3 |
| 14 | Status | Normal : Upper 3.0V Abnormal : Under 0.7V | Status | - | 4 |

Notes : 1. GND should be connected to the LCD module's metal frame.
2. If Pin #11 is open, $V_{BR-A}$ = 1.65V. When apply over 1.65V( ~ 3.3V) continuously,
its luminance is increasing however lamp's life time is decreasing.
It could be usable for boost up luminance when using DCR (=Dynamic contrast ratio) function only.
3. Minimum Brightness : $V_{BR-B}$ =0V　Maximum Brightness : $V_{BR-B}$ = 3.3V
4. Even though Pin #14 is open, there is no effect on inverter operating, The output terminal of inverter.
5. Each impedance of pin #11,12 and 13 is 100[k$\Omega$], 100[k$\Omega$], 150 [k$\Omega$]

◆ **Rear view of LCM**



\<Master\>　　　　　　　　　　　\<Slave\>
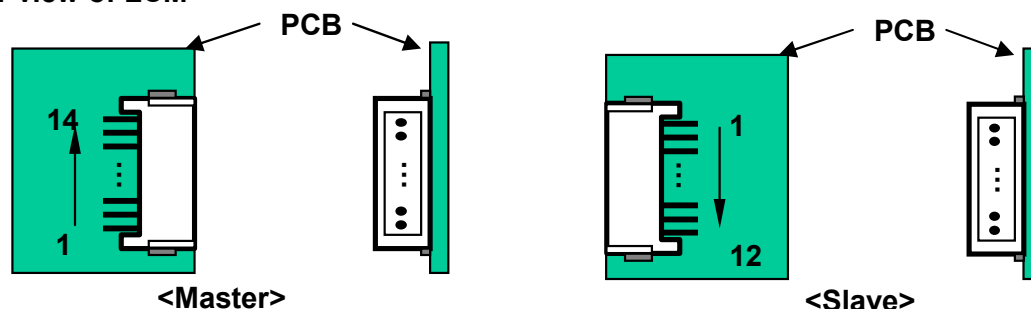
## 3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timing should be satisfied with the following specification for normal operation.

**Table 6. TIMING TABLE for NTSC/ATSC (DE Only Mode)**

| ITEM | | Symbol | Min | Typ | Max | Unit | Notes |
|---|---|---|---|---|---|---|---|
| Horizontal | Display Period | $t_{HV}$ | - | 480 | - | $t_{CLK}$ | 1920/4 |
| | Blank | $t_{HB}$ | 40 | 70 | 200 | $t_{CLK}$ | 1 |
| | Total | $t_{HP}$ | 520 | 550 | 680 | $t_{CLK}$ | |
| Vertical | Display Period | $t_{VV}$ | - | 1080 | - | Lines | |
| | Blank | $t_{VB}$ | 10 | 45 | 86 | Lines | 1 |
| | Total | $t_{VP}$ | 1090 | 1125 | 1166 | Lines | |

| ITEM | | Symbol | Min | Typ | Max | Unit | Notes |
|---|---|---|---|---|---|---|---|
| Frequency | DCLK | $f_{CLK}$ | 66.97 | 74.25 | 75.00 | MHz | |
| | Horizontal | $f_H$ | 121.8 | 135 | 136.4 | KHz | 2 |
| | Vertical | $f_V$ | 108.2 | 120 | 121.2 | Hz | 2 |

Notes : 1. The Input of HSYNC & VSYNC signal does not have an effect on normal operation(DE Only Mode).
If you use spread spectrum for EMI, add some additional clock to minimum value for clock margin.
2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency.

Table 7 shows the signal timing required at the input of the LVDS transmitter.  All of the interface signal timing should be satisfied with the following specification for normal operation.
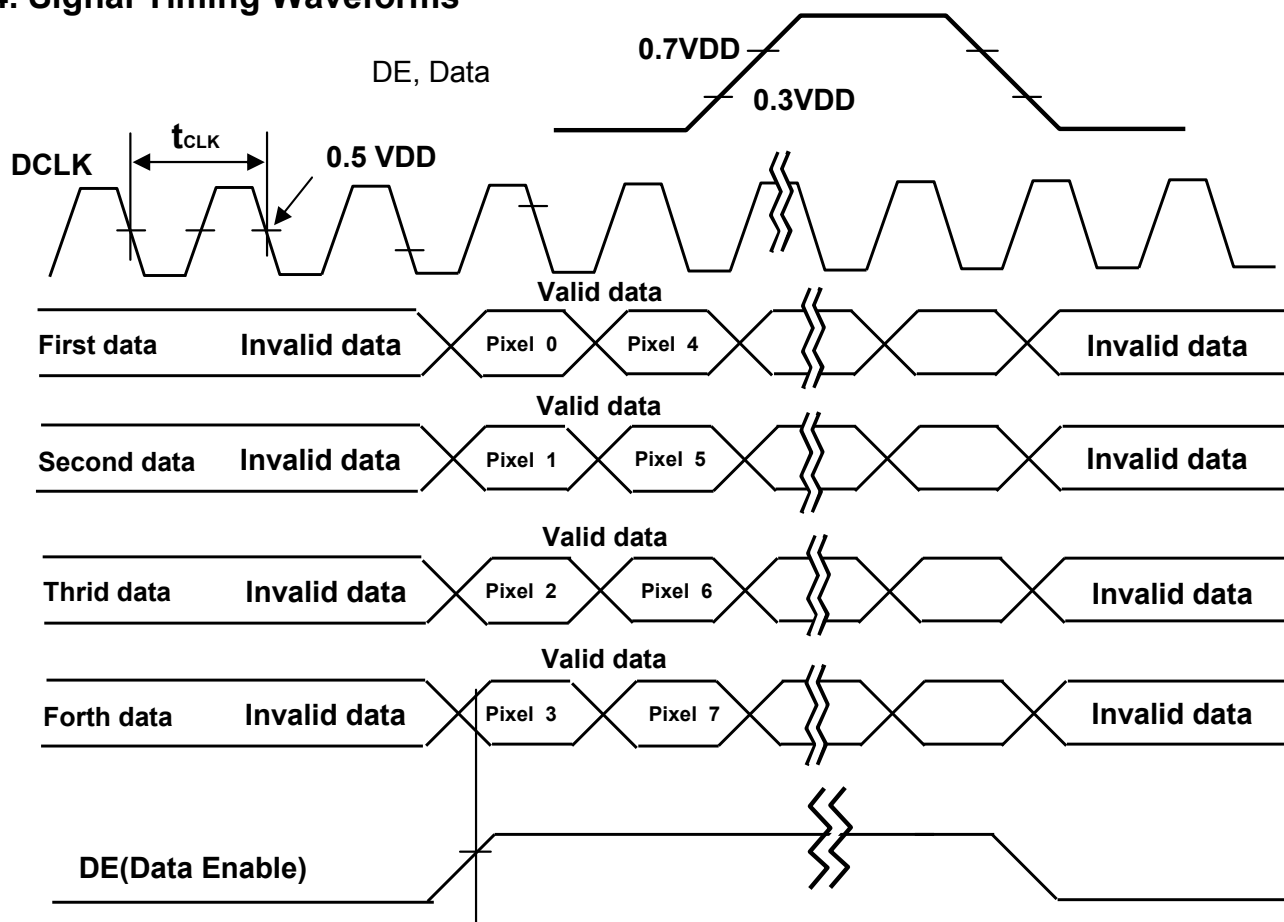
**Table7.  TIMING TABLE for DVB/PAL (DE Only Mode)**

| ITEM | | Symbol | Min | Typ | Max | Unit | Notes |
|---|---|---|---|---|---|---|---|
| Horizontal | Display Period | $t_{HV}$ | - | 480 | - | $t_{CLK}$ | 1920/4 |
| | Blank | $t_{HB}$ | 40 | 70 | 200 | $t_{CLK}$ | 1 |
| | Total | $t_{HP}$ | 520 | 550 | 680 | $t_{CLK}$ | |
| Vertical | Display Period | $t_{VV}$ | - | 1080 | - | Lines | |
| | Blank | $t_{VB}$ | 228 | 270 | 300 | Lines | 1 |
| | Total | $t_{VP}$ | 1308 | 1350 | 1380 | Lines | |

| ITEM | | Symbol | Min | Typ | Max | Unit | Notes |
|---|---|---|---|---|---|---|---|
| Frequency | DCLK | $f_{CLK}$ | 66.97 | 74.25 | 75.00 | MHz | |
| | Horizontal | $f_H$ | 121.8 | 135 | 140 | KHz | 2 |
| | Vertical | $f_V$ | 90.2 | 100 | 103.7 | Hz | 2 |

Notes : 1. The Input of HSYNC & VSYNC signal does not have an effect on normal operation(DE Only Mode). If you use spread spectrum for EMI, add some additional clock to minimum value for clock margin.
2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency.
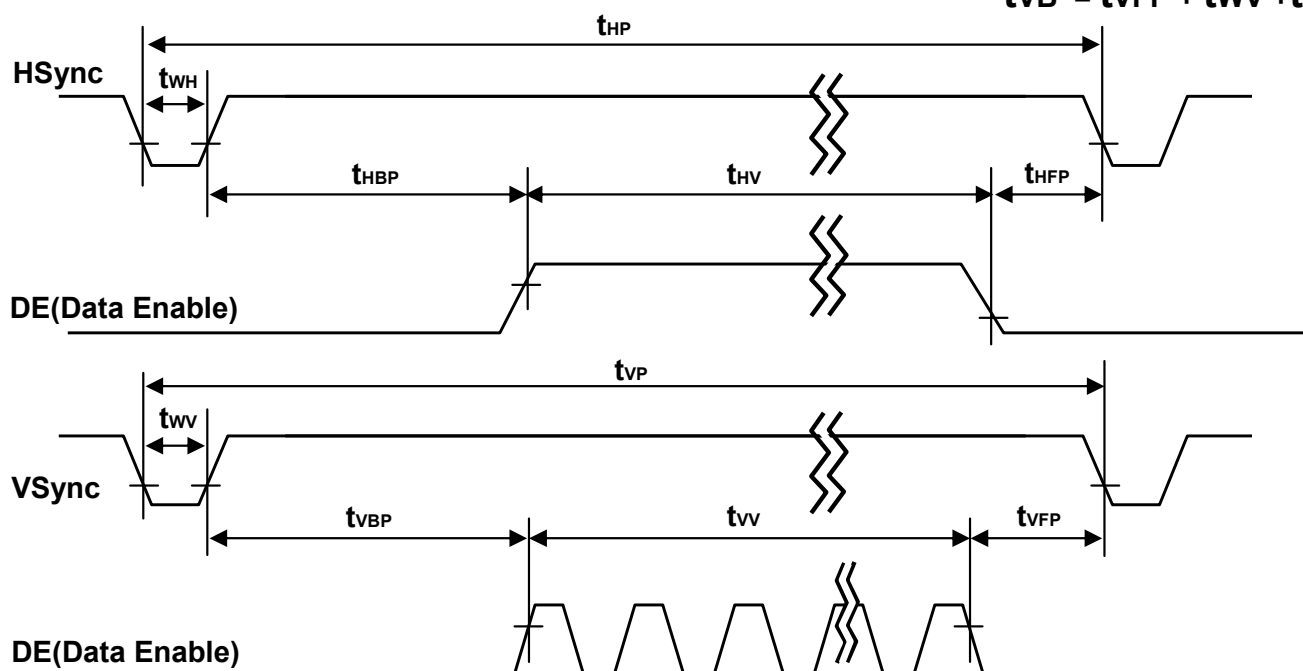
## 3-4. Signal Timing Waveforms

DE, Data

0.7VDD

0.3VDD

DCLK   t_CLK   0.5 VDD

**Valid data**

First data   **Invalid data**   Pixel 0   Pixel 4   **Invalid data**

**Valid data**

Second data   **Invalid data**   Pixel 1   Pixel 5   **Invalid data**

**Valid data**

Thrid data   **Invalid data**   Pixel 2   Pixel 6   **Invalid data**

**Valid data**

Forth data   **Invalid data**   Pixel 3   Pixel 7   **Invalid data**

DE(Data Enable)

## * Reference : Sync. Relation

* $t_{HB} = t_{HFP} + t_{WH} + t_{HBP}$
* $t_{VB} = t_{VFP} + t_{WV} + t_{VBP}$

HSync   $t_{WH}$   $t_{HP}$

$t_{HBP}$   $t_{HV}$   $t_{HFP}$

DE(Data Enable)

VSync   $t_{WV}$   $t_{VP}$

$t_{VBP}$   $t_{VV}$   $t_{VFP}$

DE(Data Enable)

## 3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 10-bit gray scale data input for the color. The higher binary input, the brighter the color. Table 6 provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

| Color | | Input Color Data | | |
|---|---|---|---|---|
| | | RED<br>MSB ............... LSB<br>R9 R8 R7 R6 R5 R4 R3 R2 R1 R0 | GREEN<br>MSB ............... LSB<br>G9 G8 G7 G6 G5 G4 G3 G2 G1 G0 | BLUE<br>MSB ............... LSB<br>B9 B8 B7 B6 B5 B4 B3 B2 B1 B0 |
| Basic Color | Black | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | Red (1023) | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | Green (1023) | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 |
| | Blue (1023) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 |
| | Cyan | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 | 1 1 1 1 1 1 1 1 1 1 |
| | Magenta | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 |
| | Yellow | 1 1 1 1 1 1 1 1 1 1 | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 |
| | White | 1 1 1 1 1 1 1 1 1 1 | 1 1 1 1 1 1 1 1 1 1 | 1 1 1 1 1 1 1 1 1 1 |
| RED | RED (000) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | RED (001) | 0 0 0 0 0 0 0 0 0 1 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | ... | ... | ... | ... |
| | RED (1022) | 1 1 1 1 1 1 1 1 1 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | RED (1023) | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| GREEN | GREEN (000) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | GREEN (001) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 1 | 0 0 0 0 0 0 0 0 0 0 |
| | ... | ... | ... | ... |
| | GREEN (1022) | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 0 | 0 0 0 0 0 0 0 0 0 0 |
| | GREEN (1023) | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 | 0 0 0 0 0 0 0 0 0 0 |
| BLUE | BLUE (000) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 |
| | BLUE (001) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 1 |
| | ... | ... | ... | ... |
| | BLUE (1022) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 0 |
| | BLUE (1023) | 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 0 0 | 1 1 1 1 1 1 1 1 1 1 |

## 3-6. Power Sequence

### 3-6-1. LCD Driving circuit
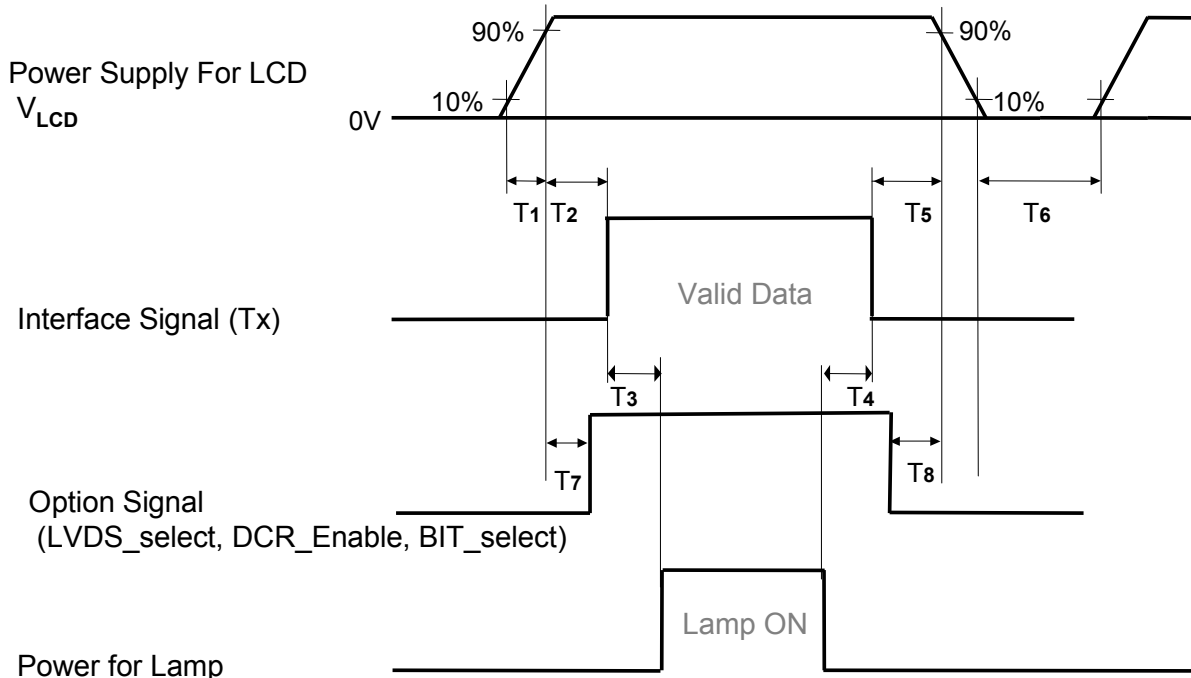


**Table 7.  POWER SEQUENCE**

| Parameter | Value | | | Unit | Notes |
|---|---|---|---|---|---|
| | Min | Typ | Max | | |
| T1 | 0.5 | - | 20 | ms | |
| T2 | 0.5 | - | $3 \times (1/f_V)$ | ms | 3,5 |
| T3 | 200 | - | - | ms | 4 |
| T4 | 200 | - | - | ms | 4 |
| T5 | 0 | - | - | ms | 3,5 |
| T6 | 2.0 | - | - | s | 2,6 |
| T7 | 0 | - | T2 | ms | 5 |
| T8 | 0 | - | T5 | ms | 5 |

Note :   1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply $V_{LCD}$ to 0V.
3. The case when the T2/T5 exceed 3x(1/fv), it operates protection pattern (Black pattern) till valid signal inputted. There is no reliability problem. (ex. 60Hz : 3x(1/60Hz) = 50ms)
4. The T3/T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
5. If the on time of signals(Interface signal and Option signals) precedes the on time of Power($V_{LCD}$), check the LCD logic Power(Vcc) is under 0.8V, otherwise it will be happened abnormal display.
6. T6 should be measured after the Module has been fully discharged between power off and on period.

### 3-6-2. Sequence for Inverter

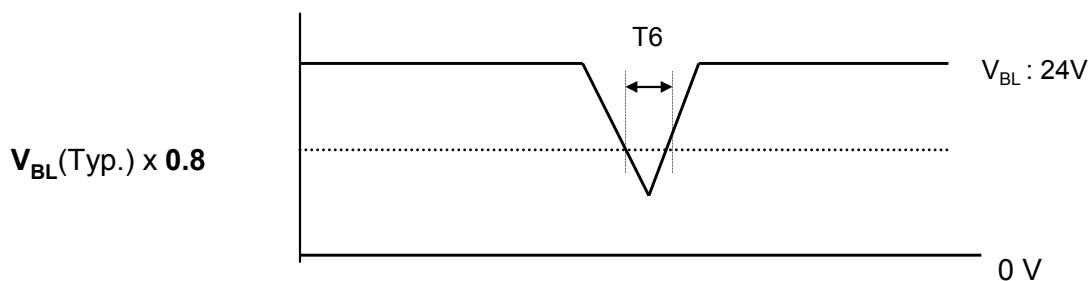#### Power Supply For Inverter
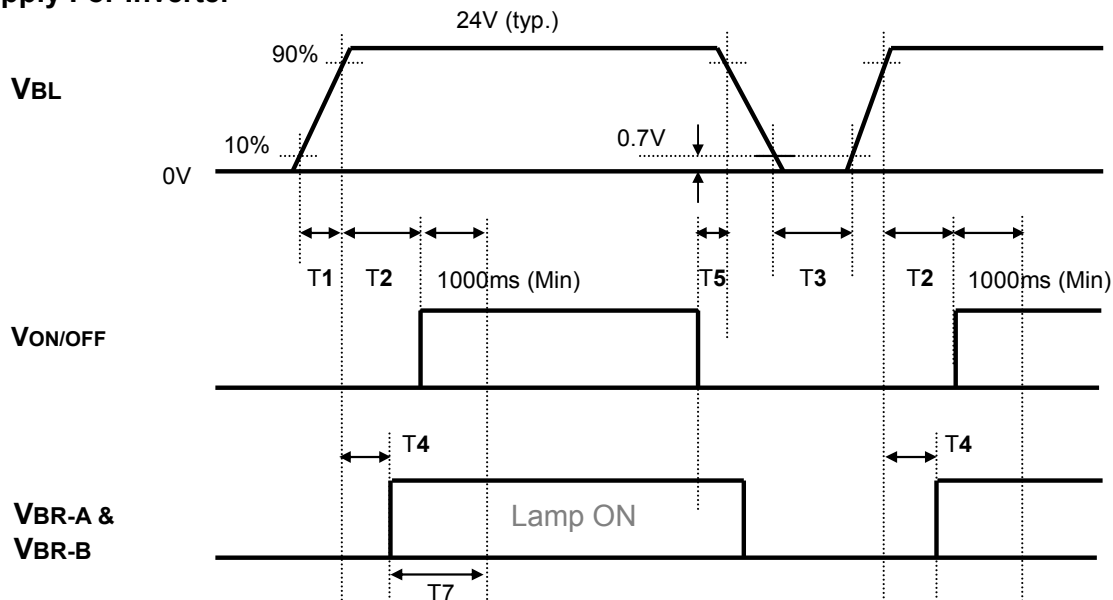


### 3-6-3. Deep condition for Inverter



### Table 8. Power Sequence for Inverter

| Parameter | Values | | | Units | Remarks |
|-----------|--------|---|---|-------|---------|
|           | Min | Typ | Max | | |
| T1 | 20 | - | - | ms | 1 |
| T2 | 500 | - | - | ms | |
| T3 | 200 | - | - | ms | |
| T4 | 0 | | - | ms | 2 |
| T5 | 10 | - | - | ms | |
| T6 | - | - | 10 | ms | $V_{BL}$(Typ) x 0.8 |
| T7 | 1000 | - | - | ms | 3 |

Notes : 1. T1 describes rising time of 0V to 24V and this parameter does not applied at restarting time.

2. T4(max) is less than T2.

3. In T7 section, VBR-B is recommended 3.3V.

Product Specification

# 4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' for 120min in a dark environment at 25±2°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °.

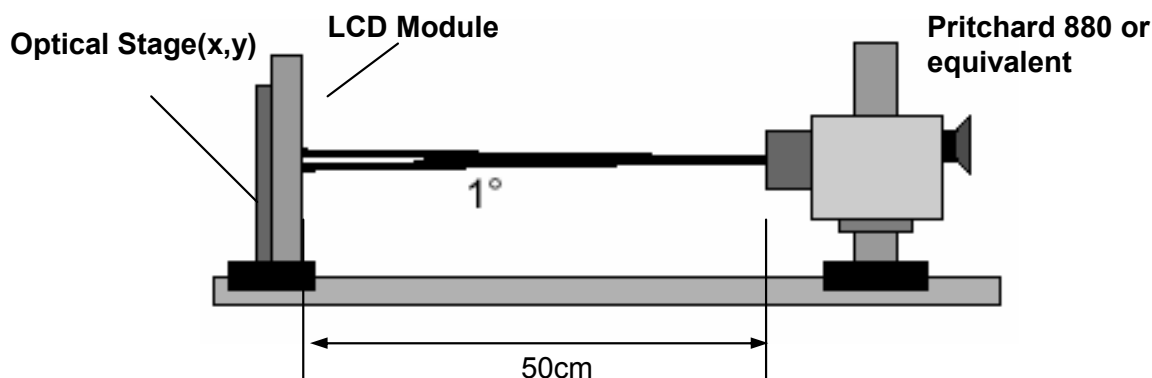It is  presented additional information concerning the measurement equipment and method in FIG. 1.



**FIG. 1 Optical Characteristic Measurement Equipment and Method**

### Table 9.  OPTICAL CHARACTERISTICS

Ta= 25±2°C, $V_{LCD}$=12.0V, $f_V$=120Hz, Dclk=74.25MHz, $V_{BR}$-A =1.65V, $V_{BR}$-B =3.3V

| Parameter | | Symbol | | Value | | | Unit | Note |
|---|---|---|---|---|---|---|---|---|
| | | | | Min | Typ | Max | | |
| Contrast Ratio | | CR | | 700 | 1000 | | | 1 |
| Surface Luminance, white | | $L_{WH}$ | | 400 | 500 | | cd/m$^2$ | 2 |
| Luminance Variation | | $\delta_{WHITE}$ | 5P | | | 1.3 | | 3 |
| Response Time | MPRT | - | | - | 8 | 10 | ms | 4 |
| Color Coordinates [CIE1931] | RED | Rx | | | 0.665 | | | |
| | | Ry | | | 0.321 | | | |
| | GREEN | Gx | | | 0.192 | | | |
| | | Gy | | Typ -0.03 | 0.668 | Typ +0.03 | | |
| | BLUE | Bx | | | 0.142 | | | |
| | | By | | | 0.080 | | | |
| | WHITE | Wx | | | 0.279 | | | |
| | | Wy | | | 0.292 | | | |
| Viewing Angle (CR>10) | | | | | | | | |
| | x axis, right(φ=0°) | θr | | 89 | - | - | Degree | 5 |
| | x axis, left (φ=180°) | θl | | 89 | - | - | | |
| | y axis, up (φ=90°) | θu | | 89 | - | - | | |
| | y axis, down (φ=270°) | θd | | 89 | - | - | | |
| Gray Scale | | | | | | | | 6 |

| Product Specification |
|:---:|

Note : 1. Contrast Ratio(CR) is defined mathematically as :

   CR(Contrast Ratio)  =  Maximum CRn (n=1, 2, 3, 4, 5)

$$CRn \ = \ \frac{\text{Surface Luminance at position n with all white pixels}}{\text{Surface Luminance at position n with all black pixels}}$$

   n = the Position number(1, 2, 3, 4, 5).  For more information, see FIG 2.

   2.  Surface luminance are determined after the unit has been 'ON' and 30min after lighting the backlight in a dark environment  at $25\pm2°C$. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 2.

   3. The variation in surface luminance , $\delta$ WHITE is defined as :

   $\delta$ WHITE(5P) = Maximum($L_{on1}, L_{on2}, L_{on3}, L_{on4}, L_{on5}$) / Minimum($L_{on1}, L_{on2}, L_{on3}, L_{on4}, L_{on5}$)

   Where $L_{on1}$ to $L_{on5}$ are the luminance with all pixels displaying white at 5 locations . For more information, see the FIG. 2.

   4. MPRT is defined as the  10% to 90% blur-edge width Bij(pixels) and scroll speed U(pixels/frame)at the moving picture. For more information, see FIG 4

   5.  Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 5.

   6. Gray scale specification
      Gamma Value is approximately 2.2. For more information, see the Table 10.

## Table 10. GRAY SCALE SPECIFICATION

| Gray Level | Luminance [%] (Typ.) |
|:---:|:---:|
| L0 | 0.10 |
| L63 | 0.22 |
| L127 | 1.02 |
| L191 | 2.49 |
| L255 | 4.71 |
| L319 | 7.70 |
| L383 | 11.5 |
| L447 | 16.2 |
| L511 | 21.7 |
| L575 | 28.2 |
| L639 | 35.5 |
| L703 | 43.8 |
| L767 | 53.1 |
| L831 | 63.3 |
| L895 | 74.5 |
| L959 | 86.8 |
| L1023 | 100 |

Measuring point for surface luminance  & measuring point for luminance variation



A : H / 4 mm
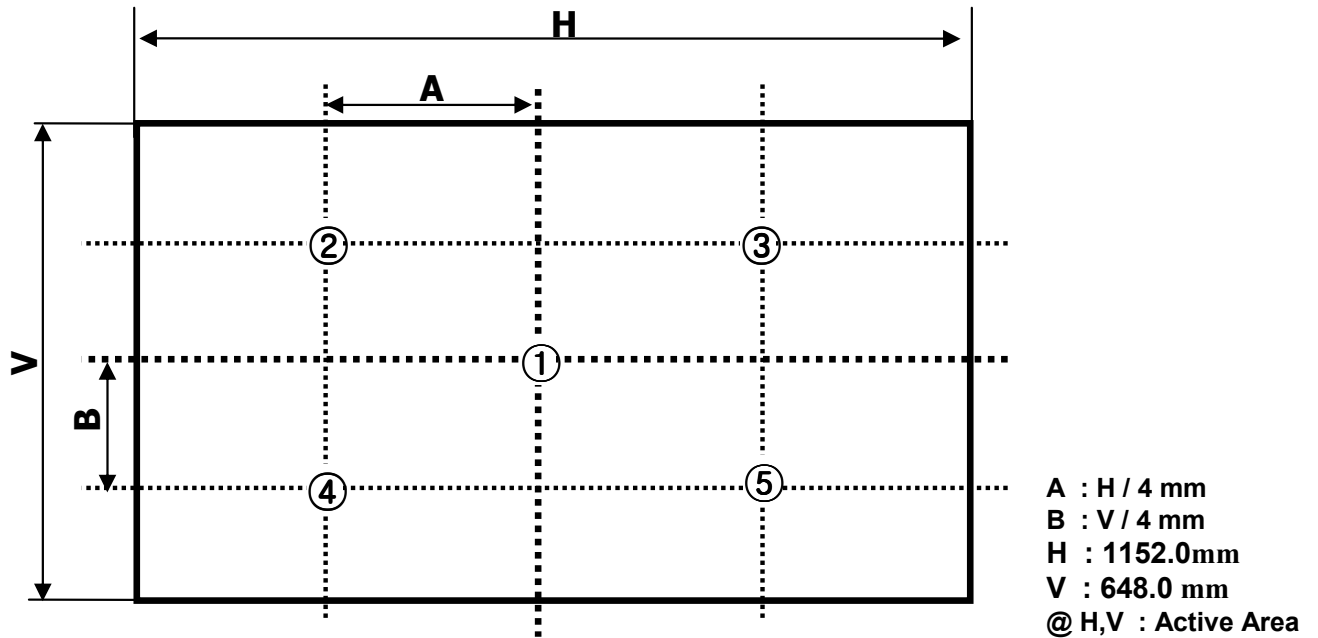B : V / 4 mm
H : 1152.0mm
V : 648.0 mm
@ H,V : Active Area

**FIG. 2 Measure Point for Luminance**

MPRT is defined as the  10% to 90% blur-edge with B$_{ij}$(pixels) and scroll speed U(pixels/frame)at the moving picture.
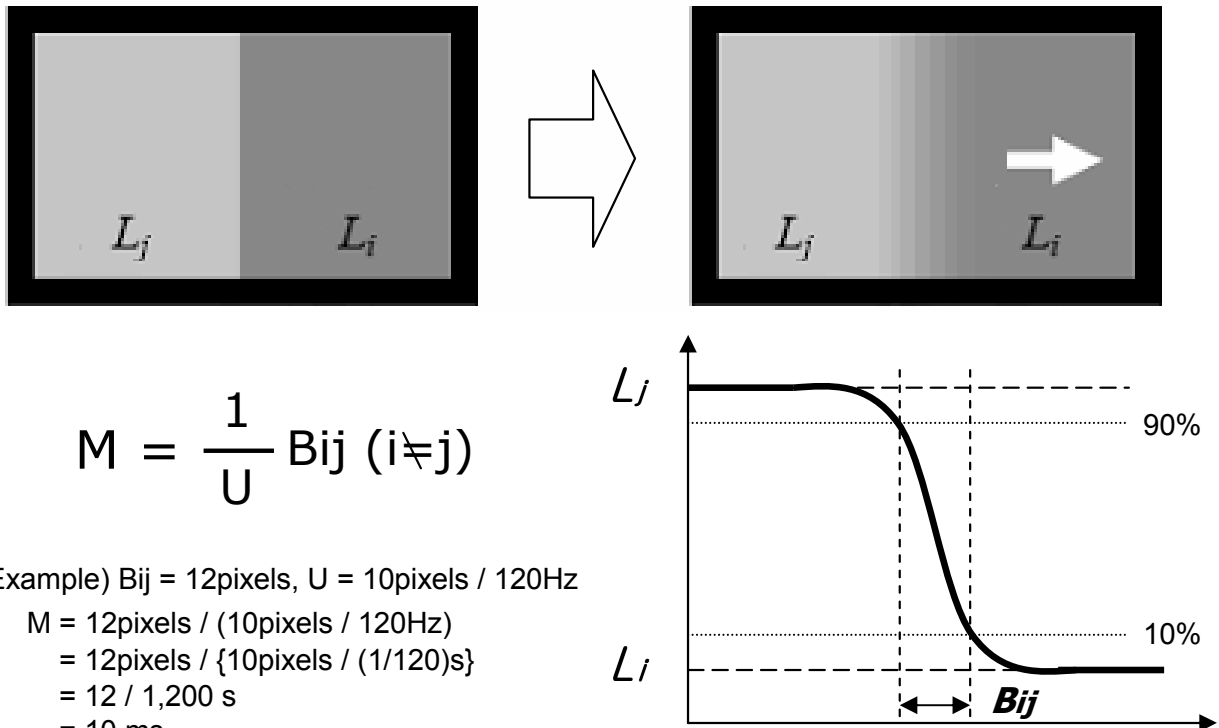


$$M = \frac{1}{U} Bij \ (i \neq j)$$

Example) Bij = 12pixels, U = 10pixels / 120Hz

M = 12pixels / (10pixels / 120Hz)

= 12pixels / {10pixels / (1/120)s}

= 12 / 1,200 s

= 10 ms

**FIG. 3 MPRT**

## Product Specification

Dimension of viewing angle range



**FIG. 4 Viewing angle**

In the figure:
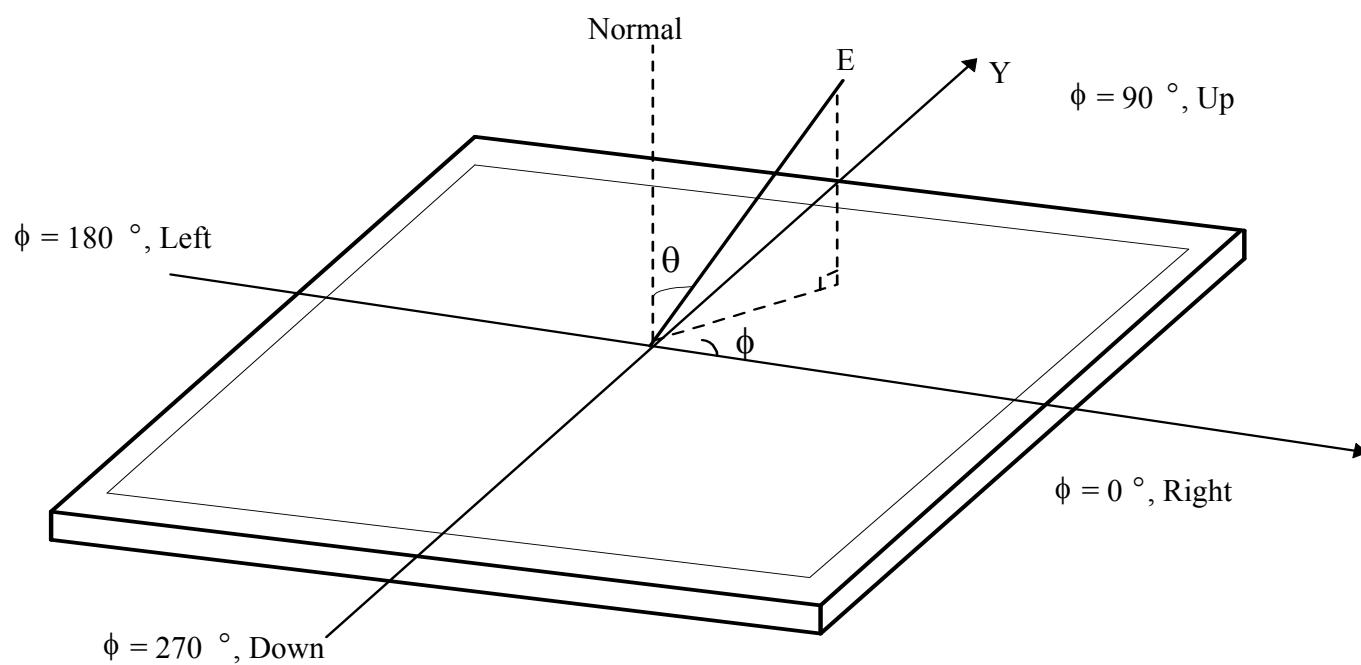
- Normal
- E
- Y
- $\theta$
- $\phi$
- $\phi = 90\ °$, Up
- $\phi = 180\ °$, Left
- $\phi = 0\ °$, Right
- $\phi = 270\ °$, Down

## 5. Mechanical Characteristics

Table 11 provides general mechanical characteristics.

**Table 11. MECHANICAL CHARACTERISTICS**

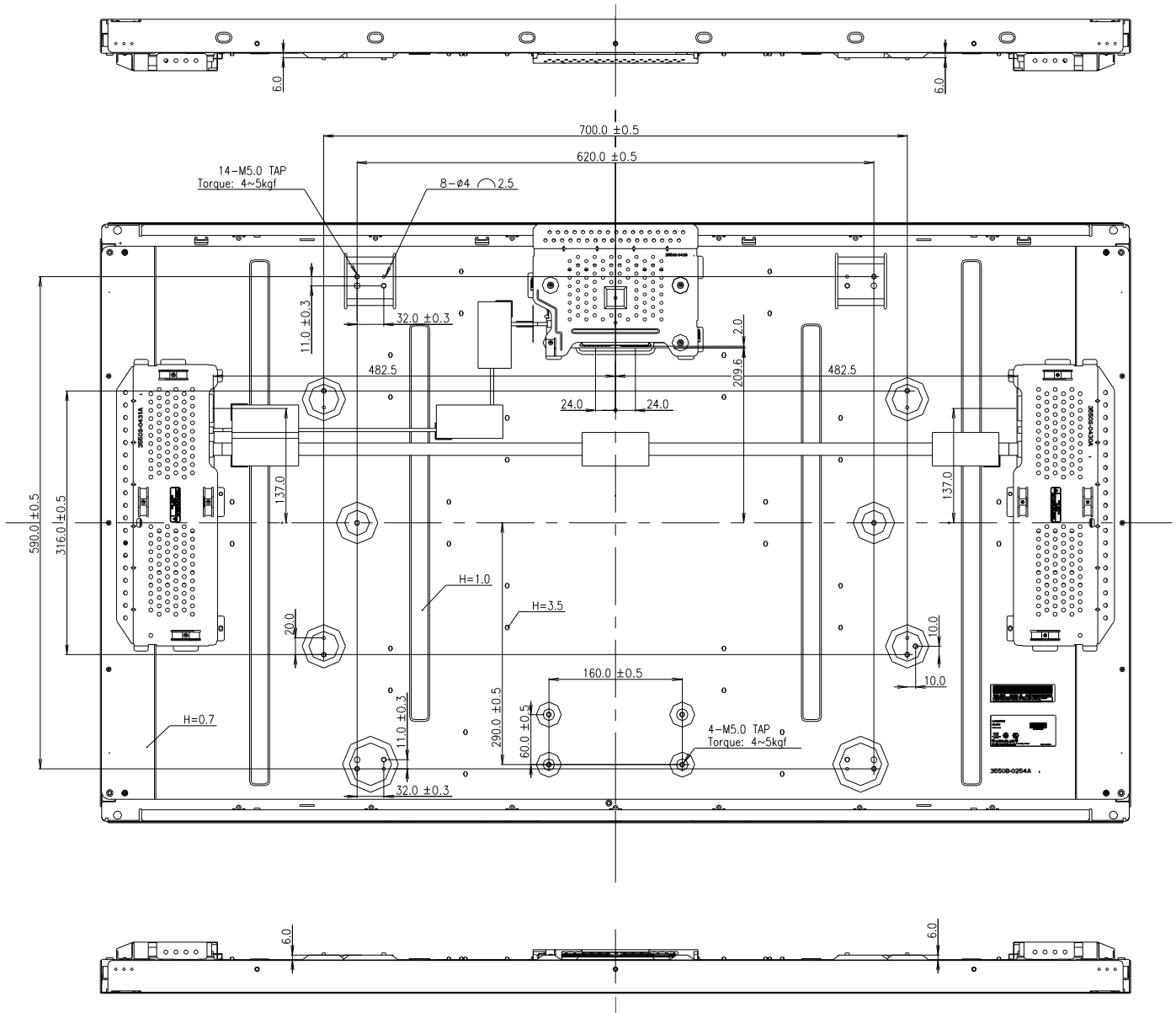| | | |
|---|---|---|
| | Horizontal | 1236.0 mm |
| Outline Dimension | Vertical | 719.2 mm |
| | Depth | 61.5 mm |
| Bezel Area | Horizontal | 1160.0mm |
| | Vertical | 656.0mm |
| Active Display Area | Horizontal | 1152.0mm |
| | Vertical | 648.0mm |
| Weight | 23.0 Kg (Typ.) /24.2Kg (Max) | |

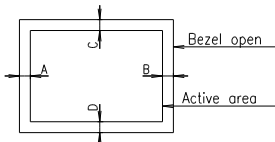Note : Please refer to a mechanic drawing in terms of tolerance at the next page.

## Product Specification

<FRONT VIEW>

<REAR VIEW>
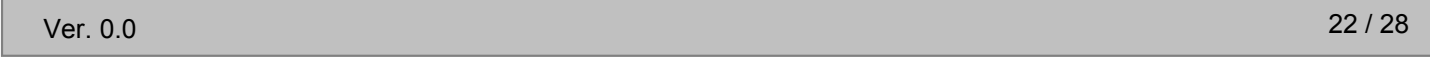


NOTES
1. Unspecified tolerances are to be ±1.0mm.
2. The length of mounting screw is MAX 5.5mm.
3. Tilt and partial disposition tolerance of display area
   are as following.
   (1) X-Direction : IA-BI ≤ 1.5mm
   (2) Y-Direction : IC-DI ≤ 1.5mm



4. Torque : 3.5 ~ 4.5Kgf.cm
5. This part should be contains Eco-hazardous substances (Pb, Cd, Hg, Cr6+, PBB, PBDE, etc.) within
   standard level of LG.Philips LCD, Details should be followed Green Procurement standard[B-8022].
   Especially, Part should be followed and controlled the following specifications.
   (1) Eco-hazardous substances test report should be submitted
       when Part certification test and First Mass Production.
   (2) Don't flow Eco-hazardous substances into resin by using scrap.
   (3) Don't flow Eco-hazardous substances into metal by using impurities or improper stuff.

Product Specification

# 6. Reliability

**Table 12. ENVIRONMENT TEST CONDITION**

| No. | Test Item | Condition |
|---|---|---|
| 1 | High temperature storage test | Ta= 60°C   240h |
| 2 | Low temperature storage test | Ta= -20°C  240h |
| 3 | High temperature operation test | Ta= 40°C   50%RH    240h |
| 4 | Low temperature operation test | Ta= 0°C     240h |
| 5 | Vibration test (non-operating) | Wave form : random<br>Vibration level : 1.0G RMS<br>Bandwidth : 10-300Hz<br>Duration : X,Y,Z, 30 min<br>     One time each direction |
| 6 | Shock test (non-operating) | Shock level : 35G<br>Waveform : half sine wave, 11ms<br>Direction : ±X, ±Y, ±Z<br>     One time each direction |
| 7 | Humidity condition Operation | Ta= 40 °C, 90%RH |
| 8 | Altitude      operating<br>          storage / shipment | 0 - 15,000 ft<br>0 - 40,000 ft |

Note :  Before and after Reliability test,  LCM should be operated with normal function.

| Product Specification |
| :---: |

# 7. International Standards

## 7-1. Safety

a) UL 60065, 7$^{th}$ Edition, dated June 30, 2003, Underwriters Laboratories, Inc.,
Standard for Audio, Video and Similar Electronic Apparatus.
b) CAN/CSA C22.2, No. 60065:03, Canadian Standards Association,
Standard for Audio, Video and Similar Electronic Apparatus.
c) IEC60065:2001, 7$^{th}$ Edition CB-scheme and EN 60065:2002,
Safety requirements for Audio, Video and Similar Electronic Apparatus..

## 7-2. EMC

a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and
Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI),
1992
b) CISPR13  "Limits and Methods of Measurement of Radio interference characteristics of Sound
and Television broadcast receivers and associated equipment"
CISPR22  "Limits and Methods of Measurement of Radio interference characteristics of Information
Technology Equipment"  International Special Committee on Radio Interference.
c) EN55013 "Limits and Methods of Measurement of Radio interference characteristics of Sound and
Television broadcast receivers and associated equipment"
EN55022 "Limits and Methods of Measurement of Radio interference characteristics of Information
Technology Equipment"  European Committee for Electro Technical Standardization.(CENELEC),
1988(Including A1:2000)

# 8. Packing

## 8-1. Designation of Lot Mark

a) Lot Mark

| A | B | C | D | E | F | G | H | I | J | K | L | M |
|---|---|---|---|---|---|---|---|---|---|---|---|---|

A,B,C : SIZE(INCH)
D : YEAR                                   E : MONTH
F : PANEL CODE                        G : FACTORY CODE
H : ASSEMBLY CODE              I,J,K,L,M : SERIAL NO.

Note
### 1. YEAR

| Year | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 |
|------|------|------|------|------|------|------|------|------|------|------|
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 |

### 2. MONTH

| Month | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Mark | 1 | 2 | 4 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C |

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

## 8-2. Packing Form

a) Package quantity in one Pallet : 10 pcs

b) Pallet Size : 1350mmx1150x950mm

## Product Specification

# 9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

## 9-1. Mounting Precautions

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

## 9-2. Operating Precautions

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=±200mV(Over and under shoot voltage)
(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
(7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
(8) A screw which is fastened up the steels should be a machine screw.
(if not, it causes metallic foreign material and deal LCM a fatal blow)
(9) Please do not set LCD on its edge.
(10) It is recommended to avoid the signal cable and conductive material over the inverter transformer for it can cause the abnormal display and temperature rising.

## 9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

## 9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

## 9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
   It is recommended that they be stored in the container in which they were shipped.

## 9-6. Handling Precautions for Protection Film

(1) The protection film is attached to the bezel with a small masking tape.
   When the protection film is peeled off, static electricity is generated between the film and polarizer.
   This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
(3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.